

Date: Tuesday, 23/12/2008 3:21:04 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE GUARD INSTALLATION
Job Number : 44324	
Estimate Number : 12406	
P.O. Number :	Part Number : D412742018
This Issue : 23/12/2008 S.O. No. :	Drawing Number : DSI 9330 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : D
Previous Run : 43896	Material :
Written By :	Due Date : 30/12/2008 Qty: 5 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 06-05-05 JLM	
Est rev:B As per Rev B 06-08-03 JLM	
est revC per ecn 844 06.09.12 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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for JLD 08/12/23



Comment: Photocopy bluefile & type labels per PPP D412-742-018 CHG002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0	D3499042	Cable Guard Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

CABLE GUARD ASSEMBLY

Batch: *1343705*

SD

4.0	AN3C5A	Bolt
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Comment: Qty.: 5.0000 Each(s)/Unit Total : 25.0000 Each(s)

Bolt

Batch: *M107152*

M110002

SD

5.0	AN3C7A	BOLT
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

BOLT

Batch: *M105906*

M107376

5X

8/12/24

SD

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Drawing Name: CABLE GUARD INSTALLATION

Job Number: 44324

Part Number: D412742018

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN3C10A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bolt

batch

M105940

SP

7.0

NAS1515H3L

WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total: 50.0000 Each(s)

WASHER

Batch:

M109962

M105928

M104512

M104512

SP

8.0

AN960C10L

washer



Comment: Qty.: 10.0000 Each(s)/Unit Total: 50.0000 Each(s)

washer

Batch:

M109174

8/12/24

SP

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-018

Location:

PPP Rev:

B

8/12/24

(5x)

SP

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/24

Job Completion



U 08.12.24